

**Table : Resistance to chemicals and other media**

Substance	Concentration	The behavior of OK 1000 + OK 500 at	
		20 °C	60 °C
Acetaldehyde	technical	+	/
Acetaldchyd + acetic acid	90:10	+	
Acetaldehyde, aqueous	each	+	/
Acetamide		+	+
Acetic acid	100%	+	/V
Acetic acid, aqueous	70%	+	+
Acetic anhydride	technical	+	/
Acetoacetic acid		+	
Acetone	technical	+	**
Acetophenone		+	
Acetylene		+	
Acids, aromatic		+	+
Acronal®-dispersions	commercial	+	/
Acrylonitrile	technical	+	+
Adipic acid, aqueous	saturated	+	+
Air	technical	+	+
Aktivin® (chloramine, aqueous, 1 %)		+	+
Allyl acetate		+	+ to /
Allyl alcohol (prop-2-en-1-ol)	96%	+	+
Allyl chloride		/	-
Alum, aqueous	each	+	+
Aluminium chloride, aqueous	each	+	+
Aluminium chloride, solid		+	+
Aluminium fluoride	conc.	+	+
Aluminium hydroxide		+	+
Aluminium metaphosphate		+	+
Aluminium potassium sulphate, aqueous	each	+	+
Aluminium sulphate, aqueous	saturated	+	+
Aluminium sulphate, solid		+	+
Amino acids		+	+
Ammonia water		+	+
Ammonia water (household ammonia)	each	+	+
Ammonia, gaseous		+	+
Ammonia, liquid		+	
Ammonium acetate, aqueous	each	+	+
Ammonium carbonate, aqueous	each	+	+
Ammonium chloride, aqueous	each	+	+
Ammonium fluoride, aqueous	saturated	+	+
Ammonium hydrogencarbonate, aqueous	saturated	+	+
Ammonium hydrosulphide, aqueous	each	+	+
Ammonium iron(III) sulphate (iron alum), aqueous	saturated	+	+
Ammonium metaphosphate		+	+
Ammonium nitrate, aqueous	each	+	+
Ammonium phosphate, aqueous	each	+	+
Ammonium sulphate, aqueous	each	+	+
Ammonium sulphide, aqueous	each	+	+
Ammonium thiocyanate		+	+
Amyl acetate	technical	+	+
Amyl alcohol (C <sub>5</sub> -alcohois)	technical	+	+
Amyl chloride	100%	/	-
Amyl phthalate		+	/
Aniline	each	+	+
Aniline hydrochloride, aqueous	each	+	+

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animal oil		+	/
Aniseed oil		/	-
Anisol		/	/ to -
Anon (Cyclo hexanon)		+	/
Anthraquinoxonesulphonic acid, aqueous (susp.)		+	+
Anti-freezing agent (car)	commercial	+	+
Antimony chloride, free from water		+	+
Antimony pentachloride		+	+
Antimony trichloride		+	+
Apple wine		+	+
Aqua regia (HCl + HNO <sub>3</sub> )		-	
Arsenic pentaoxide		+	+
Arsenious acid, aqueous	each	+	+
Ascorbic acide		+	+
Asphalt		+	/\
Aspirin®		+	
Barium hydroxide, aqueous	each	+	+
Barium salts, aqueous	each	+	+
Battery acid		+	+
Beef fat		+	+ to /
Beer		+	+
Beer liquor	commercial	+	+
Beeswax		+	/ to -
Benzaldehyde in propan-2-ol	1%	+	+
Benzaldehyde, aqueous	each	+	+ to /
Benzene	technical	/	-
Benzin/Benzene-mixture	80/20	+	/
Benzine	technical	+	/
Benzolic acid, aqueous	each	+	+
Benzoyl chloride			/
Benzyl alcohol		+	+
Benzyl chloride		/	-
Bismuth salts		+	+
Bisulphite liquor		+	+
Bitter salt, aqueous	each	+	+
Bitumen		+	/\
Bleaching liquor with 12,5% active Chlorine**		/	-
Bone oil		+	+
Borax (sodium tetraborate), aqueous	saturated	+	+
Boric acid methyl ester		+	/ to -
Boric acid, aqueous	each	+	+
Boron trifluoride		+	+ to /
Brake fluid		+	+
Brandy		+	
Bromchlormethane		-	
Bromic acid	conc.	-	
Bromine vapour		-	
Bromine water	cold saturated	+	
Bromine, liquid	100%	-	
Bromomethane (methyl bromide), gaseous	technical	-	
Buta 1,3-dien, gaseous	technical	/	-
Butane, gaseous		+	
Butane-diol, aqueous	each	+	+

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Substance	Concentration	The behavior of OK 1000 + OK 500 at	
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Butane-triol, aqueous	each	+	+
Butanol		+	+
Butanol, aqueous	each	+	+
Butanone		+	/ to -
2-Butendiole-1,4	technical	+	
2-Butindiole-1,4	technical	+	
Butoxyl® (methoxybutylacetate)		+	/
Butter		+	
Butyl acetate	technical	+	/
Butyl acetate		+	/
Butyl acrylate		+	/
Butyl phenol	technical	+	+
Butyl phenone	technical	-	
Butylbenzylphthalate		+	+
Butylene glycol	technical	+	+
Butylene glycol (ethylene glycol butyl ether)	technical	+	
Butylphthalate (Di-butylphthalate)	technical	+	/
Butyric acid, aqueous	each	+	/
Calcium carbide		+	+
Calcium carbonate		+	+
Calcium chlorate, aqueous	saturated	+	+
Calcium chloride, aqueous	saturated	+	+
Calcium hydroxide		+	+
Calcium hypochlorite, aqueous (suspension)	each	+	+
Calcium nitrate, aqueous	50%	+	+
Calcium oxide (powder)		+	+
Calcium phosphate		+	+
Calcium sulphate		+	+
Calcium sulphide, aqueous	P 10%	/	/
Camphor		+	/
Camphor oil		-	
Cane sugar, aqueous	each	+	+
Carbazole		+	+
Carbolic acid (phenol)		+	+V
Carbolineum	commercial	+	
Carbon dioxide	100%	+	+
Carbon disulphide		/	
Carbon monoxide, gaseous	technical	+	+
Carbonic acid, aqueous	each	+	+
Carbonic acid, dry	100%	+	+
Castor oil		+	+
Caustic potash		+	+
Caustic potash	50%	+	+
Caustic soda		+	+
Caustic soda	each	+	+
Cellulose nitrate		+	
Cetyl alcohol (hexadecan-1-ol)		+	+
Chloral (Trichloroacetaldehyde)	technical	+	+
Chloral hydrate, aqueous	each	+	+V
Chloramine, aqueous	saturated	+	
Chloric acid, aqueous	1%	+	+
Chloric acid, aqueous	10%	+	+
Chlorinated bleaching liquor with 12,5% active Chlorine**		/	-

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Substance	Concentration	The behavior of OK 1000 + OK 500 at	
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Chlorinated lime		+	+
Chlorine water	saturated	+	/
Chlorine aqueous solution (chlorine water)	saturated	+	/
Chlorine, gaseous, dry		/	-
Chlorine, gaseous, moist		/	-
Chlorine, liquid		-	
Chloroacetic acid (mono), aqueous	each	+	+
Chloroacetic acid, aqueous	P 85 %	+	+
Chlorobenzene		/	-
Chloroethane (ethyl chloride)	technical	/	
Chloroethanol (ethylene chlorhydrin)	technical	+	+V
Chloroform	technical	/ to -	-
Chloroformic acid ester		+	/
Chloromethane (methyl chloride), gaseous	technical	/	
Chlorosulphuric acid	technical	-	
Chloropicrin		+ to /	-
Chromanode sludge		+	+
Chrome alum (chrome potash alum), aqueous	saturated	+	+
Chromic acid, aqueous**	50%	/	-V
Chromic-sulphuric acid mixture		-	
Chromium salts, aqueous	each	+	+
Chromium trioxide, aqueous**	50%	/	-V
Cider		+	+
Citric acid, aqueous	saturated	+	+
Citric juices		+	+
Citrus juices		+	+
Clophen® A50 and A60		+	/ to -
Coal-tar oil		+V	/V
Coconut oil		+	
Coconut oil alcohol	technical	+	/
Cod-liver oil		+	/
Cognac		+	
Cola concentrate		+	+
Common salt, aqueous	each	+	+
Copper chloride, aqueous	saturated	+	+
Copper fluoride, aqueous	saturated	+	+
Copper nitrate, aqueous	30%	+	+
Copper salts, aqueous	cold saturated	+	+
Copper sulphate, aqueous	each	+	+
Copper(I) cyanide, aqueous	saturated	+	
Cotton-seed oil	technical	+	+
Creosol	100%	+	/V
Creosoi, aqueous	diluted	+	+V
Creosote		+	+V
Crotonaldehyde	technical	+	/
Cumaron resin		+	+
Cyclanon (Fatty alcohol sulphonate)	commercial	+	+
Cyclohexane		+	+
Cyclohexanol		+	+
Cyclohexanone (anone)		+	/
Deca hydronaphthaline (Dekalin®)	technical	+	/
Defoaming agent		+	+ to /
Detergentlen		+	+

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Detergents	usual	+	+
Developer (photographic)		+V	+V
Dextrin (starch gum), aqueous	18%	+	+
Dextrose		+	+
1,2-diaminoethane (ethylenediamine)	technical	+	+
1,2-Dibromomethane		/	-
Di-butylphthalate (Butylphthalate)	technical	+	/
Dibutyl ether		+ to /	-
Dibutyl sebacate		+	/
Dichloroacetic acid	50%	+	+
Dichloroacetic acid	technical	+	/V
Dichloroacetic acid methyl ester		+	+
Dichlorobenzene		/	-
Dichlorodiphenyltrichloroethane (DDT, powder)		+	+
Dichloroethane		/	/
1,1-dichlorethylene (vinylidene chloride)	technical	-	
Dichloropropane		/	-
Dichloropropene		/	-
Diesel fuel		+	/
Diethanolamine	technical	+	
Diethyl ether		+ to /	/*
2-Di-ethylhexylphthalate (DOP)		+	/
Diethyl ketone		+	/
Diethylene glycol		+	+
Diglycolic acid, aqueous	30%	+	+
Dilsobutyl ketone	technical	+	/ to -
Diisooctyl phthalate	technical	+	/
Dilsopropyl ether		+ to /	-
Dimethyl formamide	technical	+	+ to /
Dimethyl sulphoxide		+	+
Dimethylamine		+	/
Dinonyl phthalate (DNP)	technical	+	/
Diocyl phthalate		+	/
Dioxane		+	+
Diphenyl ether		+	/
Diphenylamine		+	/
Disodium phosphate		+	+
Disodium sulphate		+	+
Do-decyl benzole sulphoninicacid		+	/
Drilling medium from "Hoechst"		/	/
Drinking water, also chlorinated		+	+
Dutch glue (Gluten glue)	commercial	+	+
Dye		+V	+V
Eau de javelle		+ to /	-
Eau de Labarraque		+ to /	
Elektrolytic baths for galvanotechnics		+ to /	/
Emulsifying agents		+	+
Emulsions (photographic)		+	+
Emulsions (photographic)	commercial	+	
Ephetin9, aqueous	10%	+	+
Epichlorhydrine		+	+
Ester of adipic acid		+	/
Ester, aliphatic	technical	+	+ to /

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Ethane		+	+
Ethanol	96%	+	+
Ethanol amine (2-aminoethanol)	technical	+	
Ethanol, denatured with toluene	96% (vol.)	+	
Ether		+ to /	/*
etherial oils		/	-
Ethyl acetate		+	/
Ethyl acetate	technical	+	/
Ethyl alcohol	96%	+	+
Ethyl alcohol + acetic acid (fermentation mixture)	usual in the works	+	+
Ethylbenzene	technical	/	
Ethyl chloride (chloroethane)	technical	/*	
Ethyl ether	technical	+ to /	/*
2-Ethyl hexanol		+	/
Ethylene		+	+
Ethylene chlorohydrin (chlorethanol)	technical	+	+
Ethylene dibromide		/	-
Ethylene dichloride (dichloroethane)		/	-
Ethylene glycol		+	+
Ethylene glycol butyl ether (Butylene glycol)	technical	+	
Ethylene oxide, gaseous	technical	+	+
Ethylenediamine (1,2-diaminoethane)	technical	+	+
Ethylenediamine tetraacetic acid		+	+
Euron® B		/	/
Euron® G		+	+
Fatty acids (> C6)		+	+ to /
Fatty alcohol		+	/
Fatty amide		+	/
Fermentation mash	commercial	+	+
Ferric cyan potassium and Ferro-Z, aqueous	each	+	+
Fertilizing salts, aqueous	each	+	+
Fixing bath (photographic)	commercial	+	
Fixing salt, aqueous	each	+	+
Fixing salt, solid		+	+
Fluorine, gaseous		-	
Fluoroboric acid, aqueous		+	/
Fluorosilicic acid	each	+	+
Fluorosilicic acid, aqueous	each	+	+
Formaldehyde, aqueous	up to 40%	+	+
Formamide		+	+
Formic acid, aqueous	85%	+	+
Formic acid, aqueous	10%	+	+
Frigen® 12 (Freon® 12)	100%	/	-
Fructose (fruit sugar), aqueous	each	+	+
Fruit juices	each	+	+
Fruit juices, fermented		+	+
Fruit juices, unfermented	each	+	+
Fruit pulp		+	+
Fruit tree carbolineum, aqueous		+V	/V
Furfural		+	/
Furfuryl alcohol		+	+V
Gelatine		+	+
Genantin®		+	+

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Gin		+	
Glacial acetic acid (100% acetic acid)	technical	+	/V
Glauber salt, aqueous	each	+	+
Glucose, aqueous	each	+	+
Glucose, aqueous	each	+	+
Glue		+	+
Glycerol chlorhydrin		+	+
Glycerol, aqueous	each	+	+
Glycocol		+	+
Glycol acid but 1 ester		+	+
Glycol, aqueous	commercial	+	+
Glycolic acid, aqueous	up to 70%	+	+
Glysantine		+	+
Grisiron® 8302		/	/
Grisiron® 8702		+	+
Halothan®		/	/ to -
Heating oil		+	/
Heptane		+	/
Hexafluorosilicic acid, aqueous	40%	+	+
Hexane		+	/
Hexanetriol		+	+
Honey		+	+
Household ammonia (ammonia water)	each	+	+
Hydraulic fluid		+	/
Hydrazine hydrate		+	+
Hydrobromic acid, aqueous	50%	+	+
Hydrochloric acid		+	/
Hydrochloric acid, aqueous	each	+	+
Hydrofluoric acid, aqueous	40% ... 85%	+	/
Hydrogen		+	+
Hydrogen Bromide, gaseous	technical	+	+
Hydrogen chloride gas, dry and moist		+	+
Hydrogen peroxide, aqueous	10%	/	-
Hydrogen peroxide, aqueous	30%	/	-
Hydrogen sulphide, aqueous	saturated	+	+
Hydrogen sulphide, gaseous		+	+
Hydrogenic cyanide		+	+
Hydroquinone		+V	+V
Hydrosulphite, aqueous	up to 10%	+	+
Hydroxylammonium sulfaphate, aqueous	12%	+	+
Illuminating gas	commercial	+	
Ink		+	+
Instant coffee		+	+
Iodine-potassium iodine	3% iodine	+	+
Iron alum (ammonium iron(III) sulphate), aqueous	saturated	+	+
Iron potassium cyanide, aqueous	each	+	+
Iron(II) chloride, aqueous	saturated	+	+
Iron(II) sulphate, aqueous	saturated	+	+
Iron(III) chloride , aqueous	each	+	+
Iron(III) chloride, aqueous	saturated	+	+
Iron(III) nitrate, aqueous	saturated	+	+
Iron(III) sulphate, aqueous	saturated	+	+
Isoamyl alcohol	technical	+	/

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Isobutyl alcohol		+	+
Isobutyric acid	technical	+	/
Isooctane		+	/
Isopropyl acetate	100%	+	/
Isopropyl ether	technical	+ to /	-
Jam		+	+
Kerosene		+	/
Kerosine		+	/
Ketone		+ to /	/ to -
Lactic acid, aqueous	each	+	+
Lactose (milk sugar)		+	+
Lanoline (wool grease)		+	+
Latex		+	+
Lead acetate, aqueous	each	+	+
Linie		+	+
Linie water		+	+
Linseed oil	technical	+	+
Liqueur		+	
Liquid manure		+	+
Liquid soaps		+	+
Lithium bromide		+	+
Lubricating oils	technical	+	+ to /
Lysol®		+	/
Machine oil		+	/
Magnesium carbonate		+	+
Magnesium chloride, aqueous	each	+	+
Magnesium fluorosilicate		+	+
Magnesium hydroxide		+	+
Magnesium iodide		+	+
Magnesium salts, aqueous	each	+	+
Magnesium sulphate, aqueous	each	+	+
Maize oil		+	/
Maleic acid, aqueous	up to 100%	+	+
Malic acid, aqueous	50%	+	+
Mangan sulphate		+	+
Margarine		+	+
Mash		+	+
Mayonnaise		+	
Menthol		+	/
Mercury		+	+
Mercury chloride		+	+
Mercury salts		+	+
Metallic mordant		+	
Metallic soaps		+	+
Methanol	technical	+	+
Methoxybutanol		+	/
Methoxybutylacet (Butoxyl®)		+	/
Methyl acetate	technical	+	
Methyl acrylate		+	+
Methyl alcohol		+	+
Methyl benzene		/	-
Methyl bromide (Bromomethane), gaseous	technical		
Methyl chloride (chloromethane), gaseous	technical	/	

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Methyl ethyl ketone	technical	+	/
Methyl methacrylate		+	+
Methyl propyl ketone		+	/
Methyl salicylate		+	/
Methyl sulphuric acid	50%	+	+
Methylacrylic acid		+	+
Methylamine, aqueous	32%	+	
Methylbenzoic acid (toluic acid)	saturated	/	
2-Methylbutan-2-ol	technical	+	/
Methylcyclohexane			/ to -
Methylene dichloride-1-1(dichloromethane)			/*
Methylglycol		+	+
Methylisobutylketone		+	/ to -
4-Methylpentanol-2		+	+ to / V
Milk		+	+
Mineral oil	without additives	+	+ to /
Mineral water		+	+
Molasses		+	+
Molasses seasoning		+	+
Monochloro benzene		/	-
Monochloroacetic acid		+	+
Monochloroacetic acid ethyl ester		+	+
Monochloroacetic acid methyl ester		+	+
Morpholine		+	+
Motor oil (HD-oil)		+	+ to /
Mowillth®-dispersions		+	+
Mustard		+	+
N-methyl pyrrolidone		+	+
n-propanol (n-propylalcohol)		+	+
Nail lacquer remover		+	/
Naphtha		+	/
Naphthalene		+	/
Natural gas	technical	+	
Nickel chloride		+	+
Nickel nitrate		+	+
Nickel salts, aqueous		+	+
Nickel sulphate, aqueous	each	+	+
Nicotine		+	+
Nicotonic acid	P 10%	+	
Nitric acid**	25%	+	+
Nitric acid**	50%	/	-
2,2',2"-Nitrilo triethanol (Triethanol amine), aqueous	each	+	/
Nitrobenzene		+	/
Nonyl alcohol (nonanol)		+	+
Nut oil		+	
o-Nitrotoluol		+	/
Octylcresol	technical	/	-
Odorous oils		/	-
Oils, etherial		/	-
Oils, vegetable and animal		+	+ to /
Oleic acid		+	/
Oleum ( $H_2SO_4 + SO_3$ )	each	-	
Olive oil		+	+

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Optical brightening agent		+	+
Orange juice		+	+
Oxalic acid, aqueous	each	+	+
Oxygen		+	+
Ozone	50 pphm	/	-
Palm kernel oil		+	
Palmitic acid		+	+
Palmityl alcohol		+	+
Paraffin oil		+	+
Paraformaldehyde		+	+
Peanut oil	technical	+	
Pentanol		+	
Peppermint oil		+	
Perchlorethylene		/	-
Perchloric acid, aqueous	20%	+	+
Perchloric acid, aqueous	50%	+	/
Perchloric acid, aqueous	70%	+	-
Pesticides, aqueous	usual in practice	+	+
Petroleum ether		+	/
Phenol (carbolic acid)		+	+V
Phenolic moulding compound		+	+
Phenyl-sulphonic acid		+	+
Phenylethyl alcohol		+	+
Phenylhydrazine	technical	/	/ to -
Phenylhydrazine hvdchloride		+	-
Phenylsulphonate sodium dodecyl benzol sulphonate)		+	+
Phosgene, gaseous		/	
Phosgene, liquid	100%	-	
Phosphate, aqueous	each	+	+
Phosphoric acid, aqueous	50%	+	+
Phosphoric acid, aqueous	80% ... 95%	+	/V
Phosphorus pentaoxide	100%	+	+
Phosphorus trichloride		+	/
Phosphoryl chloride		+	/
Photographic developer		+V	+V
Phthalic acid dibutyl ester (Dibutyl phthalate)	technical	+	/
Phthalic acid, aqueous	50%	+	+
Phthalic ester		+	+ to /
Picric acid, aqueous	1%	+	
Pine-needle oil		+	
Pineapple juice		+	+
Polyacrylic acid emulsions		+	+
Polyester resin		/	-
Polyester softener		+	+ to /
Polyglycol		+	+
Polysolvan® O (glycol acid butyl ester)		+	+
Potassium bicarbonate	saturated	+	+
(Potassium hydrogencarbonate), aqueous			
Potassium bichromate, aqueous	each	+	+
Potassium bisulphate (potassiumhydrogensulphate), aqueous	saturated	+	+
Potassium bisulphite (potassiumhydrogen sulphite), aqueous	saturated	+	+
Potassium borate, aqueous	1%	+	+
Potassium bromate, aqueous	up to 10%	+	+

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Potassium bromide, aqueous	each	+	+
Potassium carbonate, aqueous	each	+	+
Potassium chlorate, aqueous	each	+	+
Potassium chloride, aqueous	each	+	+
Potassium chromate, aqueous	40%	+	+
Potassium chrome-(III)-sulphate (chrome alum), aqueous	saturated	+	+
Potassium cyanide, aqueous	each	+	+
Potassium cyanide, aqueous	each	+	+
Potassium dichromate, aqueous	saturated	+	+
Potassium fluoride, aqueous	each	+	+
Potassium hexacyanocuprate, aqueous	saturated	+	+
Potassium hexacyanoferrate, aqueous	each	+	+
Potassium hydrogencarbonate (potassium bicarbonate), aqueous	saturated	+	+
Potassium hydrogensulphate (potassium bisulphite), aqueous	saturated	+	+
Potassium hydrogensulphite (potassium bisulphite), aqueous	saturated	+	+
Potassium hydroxide, aqueous	each	+	+
Potassium hypochlorite, aqueous	saturated	/	-
Potassium iodide	each	+	+
Potassium nitrate, aqueous	each	+	+
Potassium perborate		+	+
Potassium perchlorate, aqueous	up to 10%	+	/
Potassium perchlorate, aqueous	1%	+	
Potassium permanganate		+	+
Potassium permanganate, aqueous	up to 6%	+	+V
Potassium persulphate, aqueous	each	+	+
Potassium phosphate, aqueous	saturated	+	+
Potassium sulphate, aqueous	each	+	+
Potassium sulphide, aqueous	saturated	+	+
Potassium sulphite, aqueous	saturated	+	+
Potassium thiosulphate, aqueous	saturated	+	+
Precipitation naphtha DIN 51635		+	/
Propan-2-ol	technical	+	+
Propan-2-ol		+	+
Propane, gaseous	technical	+	
Propanol (propylalcohol)		+	+
Propargyl alcohol, aqueous	7%	+	+
Propionic acid, aqueous	each	+	+
Propylene dichloride	100%	-	
Propylene glycol		+	+
Propylene oxide		+	+
Pseudo-cumene		/	/
Pyridine		+	/
Quinine		+	+
Release agent		+	+
Roasting gas, dry	each	+	+
Rock oil		+	/
Rubber dispersions (latex)		+	+
Sagrotan®		+	/
Salicylic acid		+	+
Salt brine		+	+
Saturated steam condensate	saturated	+	+
Sauerkraut		+	+
Sea water		+	+

**Table : Resistance to chemicals and other media**

Substance	Concentration	The behavior of OK 1000 + OK 500 at	
		20 °C	60 °C
Silicic acid, aqueous	each	+	+
Silicone emulsion	commercial	+	+
Silicone oil	technical	+	+
Silver nitrate		+	+
Silver nitrate, aqueous	each	+	+
Silver salts, aqueous	cold saturated	+	+
Soap solution, aqueous	each	+	+
Soda (sodium carbonate), aqueous	each	+	+
Sodium acetate, aqueous	each	+	+
Sodium benzoate		+	+
Sodium benzoate, aqueous	36%	+	+
Sodium benzoate, aqueous	each	+	+
Sodium bicarbonate (sodium hydrogencarbonate), aqueous	saturated	+	+
Sodium bisulphate (sodium hydrogensulphate), aqueous	saturated	+	+
Sodium bisulphite (sodium hydrogensulphite), aqueous	saturated	+	+
Sodium borate		+	+
Sodium bromide		+	+
Sodium carbonate, aqueous	each	+	+
Sodium chlorate, aqueous	saturated	+	+
Sodium cyanide		+	+
Sodium dichromate		+	+
Sodium dodecyl benzol sulphonate		+	+
Sodium ferrous cyanide		+	+
Sodium fluoride		+	+
Sodium hexacyanoferrate (II)		+	+
Sodium hexacyanoferrate (III)	saturated	+	+
(Sodium ferrous cyanide), aqueous			
Sodium hexametaphosphate, aqueous	saturated	+	
Sodium hydrogencarbonate	saturated	+	+
(Sodium bicarbonate), aqueous			
Sodium hydrogensulphate (sodiumbisulphate), aqueous	saturated	+	+
Sodium hydrogensulphite (sodiumbisulphite), aqueous	saturated	+	+
Sodium hydroxide, aqueous	each	+	+
Sodium hydroxide, solid		+	+
Sodium hypochlorite, aqueous		/	-
Sodium nitrate, aqueous	each	+	+
Sodium nitrite, aqueous	each	+	+
Sodium perborate, aqueous	each	+	/
Sodium perchlorate, aqueous	each	+	+
Sodium peroxide, aqueous	10%	+	+
Sodium peroxide, aqueous	saturated	/	
Sodium phosphate		+	+
Sodium phosphate, aqueous	saturated	+	+
Sodium silicate, aqueous	each	+	+
Sodium sulphate, aqueous	cold saturated	+	+
Sodium sulphide, aqueous	saturated	+	+
Sodium sulphide, aqueous	each	+	+
Sodium tetraborate (Borax), aqueous	saturated	+	+
Sodium thiosulphate, aqueous	saturated	+	+
Soft soap		+	+
Softener		+	/
Solvent naphtha	technical	+	/
Soy oil		+	+

**Table : Resistance to chemicals and other media**

Substance	Concentration	The behavior of OK 1000 + OK 500 at	
		20 °C	60 °C
Spermaceti wax		+	/
Spindle oil		+ to /	/
Spirit		+	+
Spirit of wine		+	
Spirits		+	
Stain	Used concentration	+	+ to /
Stain remover		+ to /	/
Starch gum (Dextrin), aqueous	18%	+	+
Starch syrup		+	+
Starch, aqueous	each	+	+
Stearic acid		+	/
Styrene		/	-
Succinic acid, aqueous	50%	+	+
Sugar syrup		+	+
Sugar-beet juice		+	+
Sulfuryl chloride (sulfonyl chloride)		-	
Sulphates, aqueous solutions	each	+	+
Sulphur		+	+
Sulphur dioxide, aqueous	each	+	+
Sulphur dioxide, gaseous		+	+
Sulphur ether (diethyl ether)		+ to /	/*
Sulphuric acid Dichromate	conc.	-	
Sulphuric acid, aqueous	up to 50%	+	+
Sulphuric acid, aqueous	70%	+	+
Sulphuric acid, aqueous	80%	+	+
Sulphuric acid, aqueous	98%	/	-
Sulphuric trioxide		-	
Sulphurous acid		+	+
Tallow	technical	+	+
Tannic acid, aqueous	10%	+	+
Tanning extracts, vegetable	commercial	+	
Tartaric acid, aqueous	each	+	+
Tetrabromomethane		/ to -	-
Tetrachloroethane		/ to -	-
Tetrachloroethylene		/ to -	-
Tetrachloromethane (carbon tetrachloride)	technical	/	-
Tetraethyl lead		+	
Tetrahydrofuran	technical	/ to -	-
Tetrahydronaphthaline (Tetralin®)	technical	+	-
Thioglycollic acid		+	+
Thionyl chloride		-	
Thiophene		/	-
Tin(II) chloride, aqueous	each	+	+
Tin(IV) chloride, aqueous	saturated	+	+
Tincture of iodine	commercial	+	/
Toluene	technical	/	-
Toluic acid (methylbenzoic acid)	saturated	/	
Tomato juice		+	+
Transformer oil (insulating oil)	technical	+	/
Tri-β-chlorethyl phosphate		+	+
Tributylphosphate		+	+
Trichloroacetaldehyde (Chloral)	technical	+	+
Trichloroacetic acid	technical	+	to -

**Table : Resistance to chemicals and other media**

Substance	Concentration	The behavior of OK 1000 + OK 500 at	
		20 °C	60 °C
Trichloroacetic acid, aqueous	50%	+	+
Trichlorobenzene		-	-
Trichloroethylene	technical	+ to /	-
Tricresyl phosphate		+	+
Triethanolamine		+	+V
Triethanolamine (2,2',2"-nitrilo triethanol), aqueous	saturated	+	/
Triethylene glycol		+	+
Trilon®		+	+
Trimethyl borate		+	/ to -
Trimethylolpropane, aqueous		+	+
Trioctylphosphate		+	/
Turpentine	technical	+ to /	/
Tutogen® U		+	+
Tween® 20 and 80		+	-
Two-cycle oil		+	/
Under chlorous acid		+ to /	/
Urea, aqueous	up to 33%	+	+
Uric acid		+	+
Urine		+	+
Vaseline	technical	+ to /	/
Vinegar (grape vinegar)	commercial	+	+
Vinyl acetate		+	+
Vinylidene chloride (1, 1-dichloroethylene)	technical	-	
Viscose spinning solution		+	+
Vitamin C		+	
Vitamin preparations, dry (powder)		+	
Walnut oil		+	/
Washing powder, synthetic	Used concentration	+	+
Waste gases containing carbon dioxide	each	+	+
Waste gases containing, carbon monoxide	each	+	+
Waste gases containinz carbonic acid	each	+	+
Waste gases containing hydrochloric acid	each	+	+
Waste gases containing hydrofluoric acid	traces	+	+
Waste gases containing nitrogen oxide	traces	+	+
Waste gases containing SO <sub>2</sub>	low	+	+
Waste gases containing sulphur trioxide (oleum)	traces	-	
Waste gases containing sulphuric acid (moist)	each	+	+
Water glass		+	+
Water, distilled		+	+
Wax		+	+ to /
Wax emulsions	commercial	+	/
Waxy alcohol	technical	/	/
Whey		+	+
Whisky		+	
White oil	technical	+ to /	/
Wine		+	
Wine vinegar (table vinegar)	commercial	+	+
Xylool		/	-
Yeast		+	+
Zinc carbonate		+	+
Zinc chloride, aqueous	each	+	+
Zinc oxide		+	+
Zinc salts, aqueous	each	+	+

**Table : Resistance to chemicals and other media**

Substance	Concentration	The behavior of OK 1000 + OK 500 at	
		20 °C	60 °C
Zinc sludge		+	+
Zinc stearate		+	+
Zinc sulphate, aqueous	each	+	+

**+ = resistant**

swelling < 3% or weight loss < 0,5% elongation at break, not significantly changed.

**/ = only partly resistant**

swelling of 3% to 8% or a weight loss of 0,5% to 5% and/or elongation at break reduced by < 50%.

**- = not resistant**

swelling > 8% or weight loss > 5% and/or elongation at break reduced by > 50%.

**V = discoloration may occur**

\* = or boiling temperature

\*\* = not valid for welded joints (including edge welding);

information is available from ourselves or from the semi finished product manufacturer.

**Ahaus, 04.04.2002**

**i.A. A.Huning**